

Environmental Materials, Inc. (EMI) facilitates the beneficial recycling of industrial by-products and supports dry bulk needs across multiple industries - Oil and Gas, Construction, Waste Management and more. EMI's *Enviro Dry*® products are the best quality solidification and stabilization products in the industry. *Enviro Dry* is specially blended and formulated for customers, and is blended at our state-of-the-art blending facilities.

Proven performance with fresh water, brine, and oil based drill cuttings; *Enviro Dry* generates the most heat in the industry and a solid set you can drive on. On call 24/7 to deliver directly to your location in 1-ton weather protecting super sacks and bulk trailers. With operations structured throughout ND, MT, WY, and CO, we are prepared to support your dry bulk and bag needs.

EMI's number one goal is top notch customer service. We are proven in the industry with numerous satisfied customers. Our products and methods are cost-effective, efficient and environmentally sound. We are experts in trucking and logistics and have a fleet of pneumatics and live bottom bulk trailers available to get our products to you quickly. We also provide experienced and well trained on site technical support.

**EMI's number one goal is Top Notch Customer Service.**



Environmental



Materials

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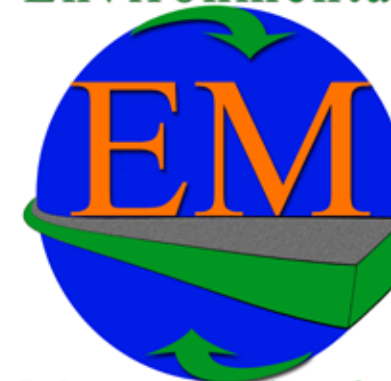
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## Our Specialty

## Our Experience

## Our Mission



**Enviro Dry®** - The best quality fly ash and drill cutting stabilization products

### Industrial By-Product Beneficial Recycling

- Coal Fly Ash
- Lime Kiln Dust (LKD)
- Synthetic Gypsum
- Cement Kiln Dust (CKD)

### Experts in Managing Bulk Dry Needs and Logistics throughout the Oil Fields

- Bulk Storage
- Transportation
- Handling of Drying and Bonding Agents

### Proven in the Bakken Oil Fields

- Fresh Water, Brine, and Oil Based Drill Cuttings
- Generates the Most Heat
- Provides the Strongest Set to Encapsulate

### Proven Performance

- 1 Ton Super Sacks
- Pneumatic Trailers
- Live Bottom Belt Trailers
- Bulk Handlers

### Focus on Customer Satisfaction

- Servicing ND, MT, WY and CO
- On Call 24/7

- Providing a safe and friendly work environment based on honesty and integrity
- Elevating the superior level of customer service we now provide
- Maintaining our dedication to performance by continuously refining our quality and expanding our capabilities
- Supporting coal ash recycling as a safe and environmentally preferable alternative to disposal



## Supporting Beneficial Recycling

There are many good reasons to view coal ash as a resource. Recycling it conserves natural resources and saves energy. In many cases, products made with coal ash perform better than products made without it. For instance, coal ash makes concrete stronger and more durable. It also reduces the need to manufacture cement, resulting in significant reductions in greenhouse gas emissions. Other beneficial recycling uses include: mixing coal ash with native soils for road stabilization and other in-ground structural fill uses such as a reclamation product in oil fields and numerous other applications where it has an economic value.



**Citizens for Recycling First** is an organization that allows individuals to unite in:

- **Supporting coal ash recycling as a safe and environmentally preferable alternative to disposal**
- **Telling the truth about regulations under development and their potential impact on recycling**
- **Assertively challenging misleading news media characterizations of coal ash**
- **Find out more at [www.recyclingfirst.org](http://www.recyclingfirst.org)**

### Example of Beneficial Recycling

EMI supplies a blend of coal fly ash, a recycled by-product of coal-fired electric power generation, to Oil and Gas Companies for use in waste pit reclamation. Coal fly ash is the quickest and most cost effective way to solidify and stabilize drill cuttings because it generates heat that bonds and dries the solid and liquid waste streams. This prevents the mobilization of contaminants from waste pits into native soils and groundwater. The result is a safe, stable and environmentally sound ground surface.

